



Dart Aerospace Ltd.
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D4972-041
Job Sheet 187245



Part No: D4972-041

Job Qty: 6 ea

Part Name: Side Plate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 12/21/18

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 13.11.19 NEW ISSUE DD VERF:JLM IPP REV:B 14.04.01 AS RE DWG REV:A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs	12/21/18	12/21/18	0.00	0.69	Waterjet - Flow		SE 18/12/19
110	QC	6 pcs	12/21/18	12/21/18	0.00	0.00	QC2 Waterjet-1		SE 18/12/19
120	QC	6 pcs	12/21/18	12/21/18	0.00	0.00	QC8-5		38 DAS
130	Brake NC	6 pcs	12/21/18	12/21/18	0.03	0.42	Brake NC 2		9-89 DAS
140	QC	6 pcs	12/21/18	12/21/18	0.00	0.00	QC5		DEC 18 2018
150	HandFinish	6 pcs	12/21/18	12/21/18	0.00	0.39	HandFinish1		DR 18/12/19
160	QC	6 pcs	12/21/18	12/21/18	0.00	0.00	QC7-4		13/15-12-19
170	Powdercoat	6 pcs	12/21/18	12/21/18	0.00	0.18	Powdercoat4		DR 18/12-19
180	QC	6 pcs	12/21/18	12/21/18	0.00	0.00	QC3		DAS 38
190	Small Fab	6 pcs	12/21/18	12/21/18	0.00	0.58	Small Fab-8		58 DAS
200	QC	6 pcs	12/21/18	12/21/18	0.00	0.00	QC5		38 DAS
210	Packaging	6 pcs	12/21/18	12/21/18	0.00	0.00	Packaging3-2	5/6 DEC 20 2018	38 9-89
220	QC21-SA	6 Ea	12/21/18	12/21/18	0.00	0.00	QC21		DAS 6

M 138839 START: 10:35 OUT. 300° FINISH: 11:05 21 9-89 DEC 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	3.5400 sf (.59 ea)	100-Waterjet - Flow - 1	5120884
MS20426AD3-3	Rivet	24 Ea (4 ea)	190-Small Fab	5018535
MS21059L3	Nut Plate	12 Ea (2 ea)	190-Small Fab	5083547

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	4	220	0
190-Small Fab	MS20426AD3-3	24	3,564	0
	MS21059L3	12	152	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐	DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Eng. (Non-AW) ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Water Jet ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Supplier Quality ☐</td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier Quality ☐																	
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DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 TEL: 1 813 832-5200 Email: sales@dartaero.com www.dartaerospace.com DART AEROSPACE Container No: S135847 Part: D4972 - 041 Job No: 187245 Serial No/Batch: S135847 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's		Completed By																																
		Lead hand / Supervisor																																
		QC / QA Coordinator																																
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